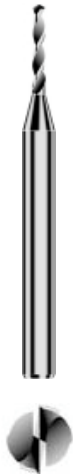




## Series 100 Drills

Medium-sized *non-undercut* drills for higher stacks and improved tool utilization.

Standard part numbers include rings. For ringless, replace the Series "." with "-"  
(e.g. ringless Series 100, 0.60 mm: 100-0236.360)



Diameter		Series 100 Flute Length		Part Number
0.50 mm	0.0197"	9.14 mm	0.360"	100.0197.360
0.55 mm	0.0217"	9.14 mm	0.360"	100.0217.360
0.60 mm	0.0236"	9.14 mm	0.360"	100.0236.360
0.65 mm	0.0256"	10.16 mm	0.400"	100.0256.400
0.70 mm	0.0276"	10.16 mm	0.400"	100.0276.400
0.75 mm	0.0295"	10.16 mm	0.400"	100.0295.400
0.80 mm	0.0315"	10.16 mm	0.400"	100.0315.400
0.85 mm	0.0335"	10.16 mm	0.400"	100.0335.400
0.90 mm	0.0354"	10.16 mm	0.400"	100.0354.400
0.95 mm	0.0374"	10.16 mm	0.400"	100.0374.400
1.00 mm	0.0394"	10.16 mm	0.400"	100.0394.400
1.05 mm	0.0413"	10.16 mm	0.400"	100.0413.400
1.10 mm	0.0433"	10.16 mm	0.400"	100.0433.400
1.15 mm	0.0453"	10.16 mm	0.400"	100.0453.400
1.20 mm	0.0472"	10.16 mm	0.400"	100.0472.400
1.25 mm	0.0492"	10.16 mm	0.400"	100.0492.400
1.30 mm	0.0512"	10.16 mm	0.400"	100.0512.400
1.35 mm	0.0531"	10.16 mm	0.400"	100.0531.400
1.40 mm	0.0551"	10.16 mm	0.400"	100.0551.400
1.45 mm	0.0571"	10.16 mm	0.400"	100.0571.400
1.50 mm	0.0591"	10.16 mm	0.400"	100.0591.400
1.55 mm	0.0610"	10.16 mm	0.400"	100.0610.400
1.60 mm	0.0630"	10.16 mm	0.400"	100.0630.400
1.65 mm	0.0650"	10.16 mm	0.400"	100.0650.400
1.70 mm	0.0669"	10.16 mm	0.400"	100.0669.400
1.75 mm	0.0689"	10.16 mm	0.400"	100.0689.400
1.80 mm	0.0709"	10.16 mm	0.400"	100.0709.400
1.85 mm	0.0728"	10.16 mm	0.400"	100.0728.400
1.90 mm	0.0748"	10.16 mm	0.400"	100.0748.400
1.95 mm	0.0768"	10.16 mm	0.400"	100.0768.400
2.00 mm	0.0787"	10.16 mm	0.400"	100.0787.400
2.05 mm	0.0807"	10.16 mm	0.400"	100.0807.400
2.10 mm	0.0827"	10.16 mm	0.400"	100.0827.400
2.15 mm	0.0846"	10.16 mm	0.400"	100.0846.400
2.20 mm	0.0866"	10.16 mm	0.400"	100.0866.400
2.25 mm	0.0886"	10.16 mm	0.400"	100.0886.400
2.30 mm	0.0906"	10.16 mm	0.400"	100.0906.400
2.35 mm	0.0925"	10.16 mm	0.400"	100.0925.400
2.40 mm	0.0945"	10.16 mm	0.400"	100.0945.400
2.45 mm	0.0965"	10.16 mm	0.400"	100.0965.400
2.50 mm	0.0984"	10.16 mm	0.400"	100.0984.400
2.55 mm	0.1004"	10.16 mm	0.400"	100.1004.400
2.60 mm	0.1024"	10.16 mm	0.400"	100.1024.400
2.65 mm	0.1043"	10.16 mm	0.400"	100.1043.400
2.70 mm	0.1063"	10.16 mm	0.400"	100.1063.400
2.75 mm	0.1083"	10.16 mm	0.400"	100.1083.400
2.80 mm	0.1102"	10.16 mm	0.400"	100.1102.400
2.85 mm	0.1122"	10.16 mm	0.400"	100.1122.400
2.90 mm	0.1142"	10.16 mm	0.400"	100.1142.400
2.95 mm	0.1161"	10.16 mm	0.400"	100.1161.400
3.00 mm	0.1181"	10.16 mm	0.400"	100.1181.400
3.05 mm	0.1201"	10.16 mm	0.400"	100.1201.400
3.10 mm	0.1220"	10.16 mm	0.400"	100.1220.400
3.15 mm	0.1240"	10.16 mm	0.400"	100.1240.400
<b>Undercut Drills (see Series 460, Series 480)</b>				