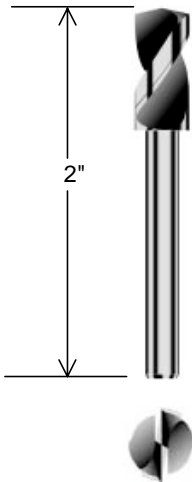




## Series 153 Drills

**Non-undercut drills with 2" overall length for machine tooling holes.**

Standard part numbers include rings set at 1.15". For ringless, replace the Series "." with "-"  
(e.g. ringless Series 153, 3.10 mm: 153-1220.750)



Diameter		Flute Length		Series 150	Part Number
3.10 mm	0.1220"	19.05 mm	0.750"		153.1220.750
3.20 mm	0.1260"	25.40 mm	1.000"		153.1260.1000
4.75 mm	0.1870"	25.40 mm	1.000"		153.1870.1000

**Additional sizes will be made to order. Price and Delivery quoted case-by-case.**

- Sizes  $\leq$  0.1250" will have a .750" Flute Length
- Sizes  $>$  0.1250" will have a 1.000" Flute Length